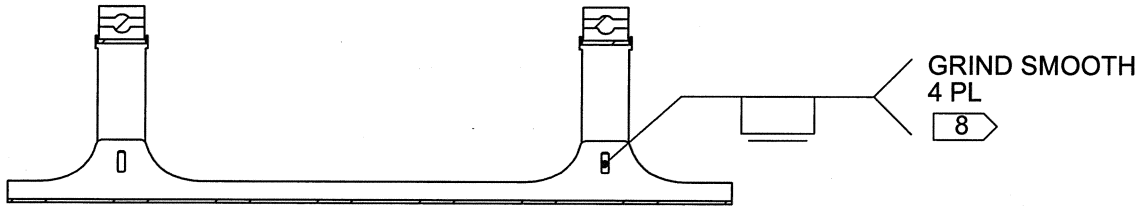
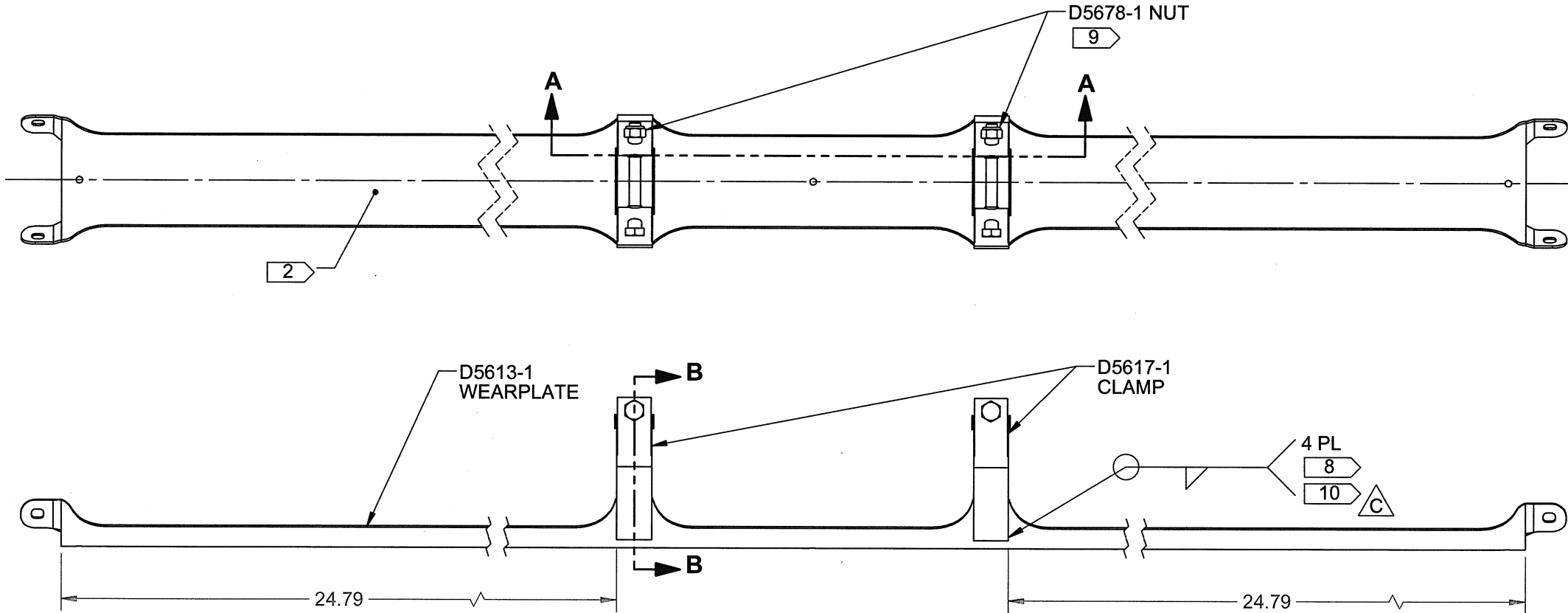


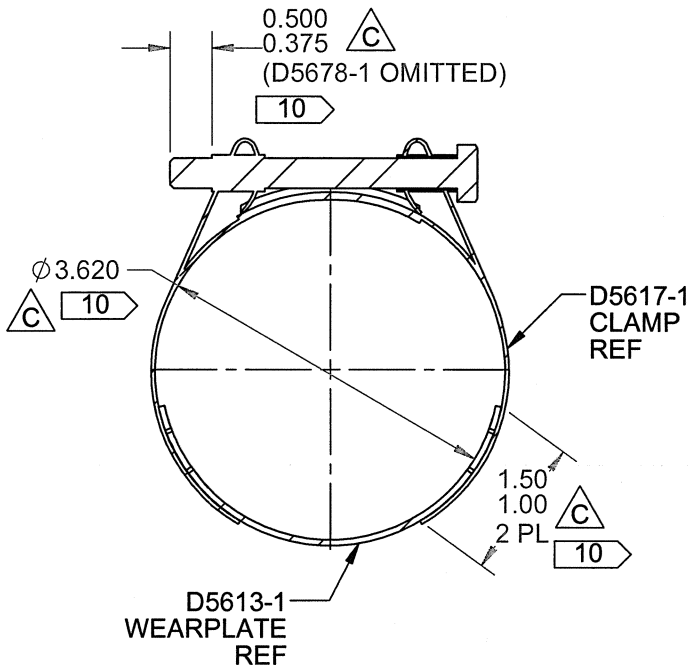
QTY -041	P/N	DESCRIPTION
X	D5613-041	WEARPLATE ASSEMBLY
1	D5613-1	WEARPLATE
2	D5617-1	CLAMP
2	D5678-1	NUT



SECTION A-A



D5613-041 WEARPLATE ASSEMBLY



SECTION B-B  
SCALE 2X, 2 PL

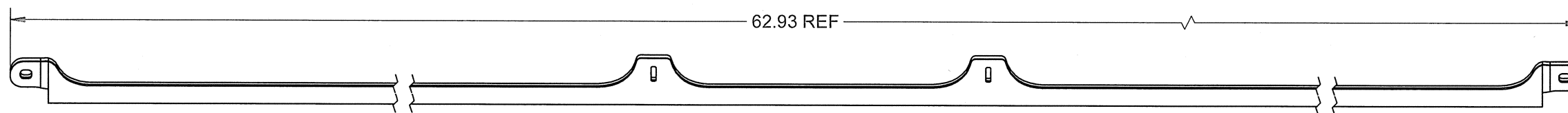
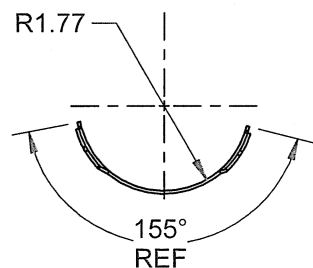
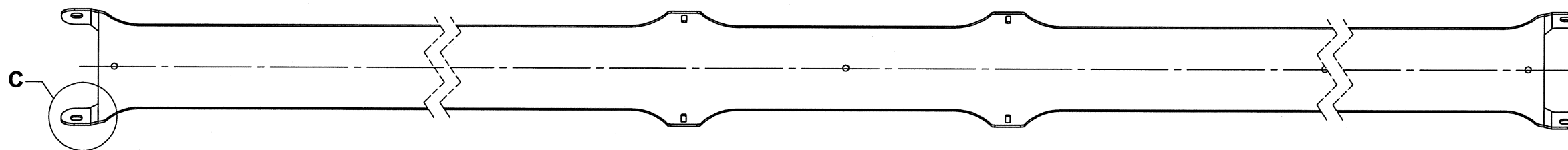
- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING PER DART QSI 005 4.9 MASK D5617-1 CLAMPS PRIOR TO FINISH
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5613-041" AND S/N PER DART QSI 044 6.1
  - 7) WEIGHT: 3.94 lbs
  - 8) WELD PER DART QSI 004
  - 9) INSTALL HAND TIGHT ONLY
  - 10) ENSURE WELDED CLAMP FITS AROUND A  $\phi$  3.620 DIAMETER WITH 0.375-0.500 THREAD EXPOSED WHEN SNUG.

RELEASED  
2019 JUL 25  
ECN 19-823

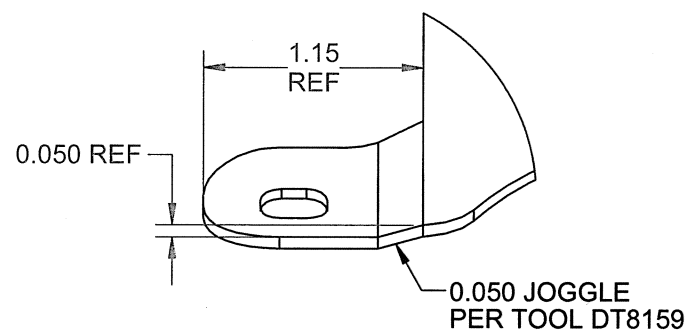
APPROVED

C	CHANGED CLAMP POSITIONING/WELDING NOTES (NCR19-7315)	ZF	19.07.16
B	REDUCED LENGTH BY 0.20 AND EXTENDED TABS AND SLOTS BY 0.10 (DIM 1.20 WAS 1.10, 60.63 WAS 60.83, 14.91 WAS 14.96, 0.400 WAS 0.300), ADD JOGGLE TOOL No.	ZF	19.01.08
A	NEW ISSUE	ZF	18.09.17
REV.	DESCRIPTION	BY	DATE
DESIGN	SAD	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	MW	DRAWING NO.	REV. C
MFG. APPR.	DD	D5613	SHEET 1 OF 3
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	WEARPLATE ASSEMBLY	NTS
DATE	19.07.16	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1



**D5613-1 WEARPLATE**



**DETAIL C**  
(JOGGLE DETAIL)  
SCALE 4X, 4 PL

**RELEASED**

2019 JUL 25

- NOTES:**
- 1) MATERIAL: MAKE FROM D5613-1F
  - 2) FINISH: NONE
  - 3) TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: NONE
  - 7) WEIGHT: 3.36 lbs

APPROVED

DESIGN	SAD	<b>DART AEROSPACE LTD</b>	
DRAWN	ZF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MW	DRAWING NO.	REV. C
MFG. APPR.	DD	<b>D5613</b>	SHEET 2 OF 3
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	<b>WEARPLATE ASSEMBLY</b>	NTS
DATE	19.07.16	<small>COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

